TOYOTA LANDCRUISER 76,78,79,80,105 Series **Offset Castor Correction Bushes**

2° Increase for 50mm Lift

1. Mark Radius Arms here, vertical to level ground, in line with centre of bush before raising vehicle.

FRONT

—(185mm

1144SK

This template is suitable for 50mm Lift. For lifts other than 50mm, your vertical line may be positioned different to this template, in such a case, use your vertical line and disregard this template.

Not suitable for vehicle lifts greater than 80mm.

2. Remove arms from vehicle.

- 3. Press out original bushes.
- 4. Lay Radius Arm on this template for hole positions.
- 5. Position front bush with small notch in line with your vertical line on arm and press front bush into arm.
- 6. Align and press rear bush into arm ensuring distance between centres is 185mm±0.5mm.

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- 7. Ensure bushes in both arms are identical. (Lay arms together to verify)
- **8. Re-install arms to vehicle, and perform wheel alignment.** (Check tension of bolts after 500km)

